



SIRA ENGINEERING PRIVATE LIMITED

MAKING METAL SPEAKS THE LANGUAGE OF DESIGN



SIRA Engineering Private Ltd.

Welcome to SIRA, your technology partner for high end, quality finish sheet metal processing.

company which values your time and delivers at short turn-around time. SIRA is energized by a team rich in professional talent and floor level skills. Which is a perfect complement to your design vision. We can make metal speak the language of design.

SIRA is jointly promoted by technocrats, industry and marketing verve. The collective experience of the promoters are influenced by their expertise in managing affairs of front-running brands in the sheet metal fabrication market place. The company is ably supported by system, process and people that will ensure in-time delivery, value appropriate cost and a superlative finish of quality.

Change in design outlook of industry and the consumer, has brought to the forefront, the need to use high end technology. Quality of finish, precision machining, and manipulation of material characteristics to achieve award winning design has become the focus of design teams globally. SIRA Engineering Private Limited move into this dynamic space with an integration of modern technologies, skill and knowledge focus in sheet metal design, processing and finishes. A modern, state-of-the-art sheet metal processing infrastructure is suggestive of its competence at handling any detail of sheet metal processing with the ease of technology.



Infrastructure - FACILITIES

Factory Area: 14,000sq.ft Connected Power: 100 KW+20 KVA

Well Experienced Technical Team

S.No	Machine name	Suppliers	Specification	Qty
1	Fiber Laser Cutting m/c	MAKE : YAWEI - 3KW MODEL : HLF 1530	Bed size max - 3000 x 1500 mm MS upto 20 mm / SS upto 12 mm aluminium upto 12 mm/ Brass upto 6 mm Copper upto 6 mm	1
2.	Bending Machine (press brake)	MAKE : YAWEI MODEL : PBH 220 ton	with sufficient tools ,220 Ton Bending Length: 0.5 to 12mm Max 3Mtr, 16 mm upto 1.2 mtr.	1
3.	Bending m/c [Press Brake }	Amada Co. Ltd RG 100	with sufficient tools ,100 Ton Maximum Bending Length 0.5 to 3mm Max 3Mtr , 4mm Max 1500 mm, 5mm Max 800 mm, 6mm Max 300 mm	1
4.	Shearing m/c	Hindustan Hydraulics Model GS 3106	0.5 to 4 mm Max 3Mtr	1
5.	Spot Welding M/c	Make : Mechelonic Engineers Pvt. Ltd	Machine Model "SS-50" 50KVA	1
6.	MIG Welding m/c	L & T / Mechelonic		5
7.	ARC Welding	—		1
8.	TIG Welding	—		1
9.	Stud Welding m/c	Artech Welders Pvt. Ltd	1KVA , 230 Volts,M3 - M8 capacity	1
10.	Power Press	Shailash Machine Tools	50 Ton mechanical double geared	1
11.	Riveting Machine	Stanley Machines	Radial riveting	1
12.	Band Saw Machine	Laxson		1
13.	Generator	Powerica limited	150 KVA	1
14.	Crane	MM engineering	3 TON EOT	1

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